

Automotive Solutions



Automotive Appearance Chemicals Product Selection Guide



AUTOMOTIVE SURFACES: Performance-Enhancing Solutions from Dow Corning

Dow Corning provides an array of performance-enhancing solutions for manufacturers of products for automotive surfaces, including waxes, polishes, and tire and vinyl protectants. Dow Corning's silicone-based innovations offer choices that allow manufacturers to differentiate their products by improving shine and durability while modifying water beading potential, sheeting effect and feel.

Silicones impart a range of perceived benefits to automotive surface products destined for use in the institutional, body shop and retail markets. Benefits include:

- Application ease
- Gloss
- Depth of gloss, also known as color enhancement
- Durability and detergent resistance
- Water repellency
- Ease of buff or rub-out

XIAMETER[®] PMX-200 Silicone Fluids from Dow Corning set the industry standard for many automotive surface applications. These fluids, plus other



Dow Corning[®], XIAMETER[®] and *Dow Corning* Toray brand products, including organo-modified polysiloxanes, resins and additional product types, offer manufacturers almost unlimited possibilities for their formulations.

Introduction to This Product Selection Guide

From start to finish, formulating automotive surface products has never been easier. The tables in this guide will assist you in making the right choices to secure the product properties you seek. Table I describes in general terms the benefits achieved by using products from Dow Corning, while Tables II and III allow you to compare products based on a given application. Benefits may vary depending on the actives delivery mechanisms considered in your formulation. Contact Dow Corning for technical support, or visit **dowcorning.com/autocare**.

Table I: Application Selector Guide

Tar	get Application ► Benefit ▼	Wash and Rinse Aid	Exterior Wax, Conditioner and Sealant	Exterior Trim Protectant	Upholstery Care	Interior Trim Renovator	Leather Conditioner	Glass Care	Vinyl Protectant	Tire Care
	Gloss	Dow Corning Toray FZ-4658 XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1171 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1015 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1473 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1065 Emulsion XIAMETER® MEM-1015 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-0039 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-1473 Emulsion XIAMETER® MEM-1015 Emulsion XIAMETER® MEM-1171 Emulsion XIAMETER® MEM-0039 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-1473 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1015 Emulsion XIAMETER® MEM-0039 Emulsion	Dow Corning® 193C Fluid	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-0039 Emulsion XIAMETER® MEM-1171 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1015 Emulsion XIAMETER® MEM-1716 Emulsion
Ised	Durability	XIAMETER® MEM-8035 Emulsion Dow Corning Toray FZ-4658	XIAMETER® MEM-8035 Emulsion Dow Corning Toray BY 22-749 SR Emulsion	XIAMETER® MEM-8035 Emulsion Dow Corning® HV 495 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1101 Emulsion		XIAMETER® MEM-8035 Emulsion Dow Corning® HV 495 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1171 Emulsion	Dow Corning® HV 495 Emulsion		XIAMETER® MEM-8035 Emulsion	XIAMETER® MEM-8035 Emulsion Dow Corning Toray BY 22-72' EX Emulsion Dow Corning® HV 495 Emulsio XIAMETER® MEM-1101 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1716 Emulsion
Water-Based	Ease of Use	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion		XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion		XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion
	Water Beading	Dow Corning Toray FZ-4658 XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1665 Emulsion	Dow Corning Toray BY 22-749 SR Emulsion	XIAMETER® MEM-8035 Emulsion			XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1665 Emulsion			XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1101 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1716 Emulsion
	Leveling	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1473 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-0039 Emulsion XIAMETER® MEM-1473 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-0039 Emulsion XIAMETER® MEM-1473 Emulsion		XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-1473 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1171 Emulsion XIAMETER® MEM-8035 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-0039 Emulsion XIAMETER® MEM-1473 Emulsion	Dow Corning® 193C Fluid		XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1473 Emulsion
	Paintability		XIAMETER® MEM-5009 Emulsion <i>Dow Corning</i> ® 2418 Release Emulsion	XIAMETER® MEM-5009 Emulsion Dow Corning® 2418 Release Emulsion		Dow Corning® 2418 Release Emulsion			XIAMETER® MEM-5009 Emulsion Dow Corning® 2418 Release Emulsion	continued .

Table I: Application Selector Guide (continued)

Tar	get Application ► Benefit ▼	Wash and Rinse Aid	Exterior Wax, Conditioner and Sealant	Exterior Trim Protectant	Upholstery Care	Interior Trim Renovator	Leather Conditioner	Glass Care	Vinyl Protectant	Tire Care
	Wetting	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1665 Emulsion				XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1171 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1665 Emulsion	XIAMETER® OFX-5211 Superwetting Agent Dow Corning® 193C Fluid	XIAMETER® MEM-1716 Emulsion	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-1101 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1716 Emulsion XIAMETER® MEM-1716 Emulsion
Water-Based	Slip	XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1665 Emulsion	XIAMETER® MEM-1716 Emulsion XIAMETER® MEM-1865 Emulsion	XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1101 Emulsion XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion		XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1171 Emulsion XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion	XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion		XIAMETER® MEM-1716 Emulsion	XIAMETER® MEM-1716 Emulsion XIAMETER® MEM-8035 Emulsion XIAMETER® MEM-1171 Emulsion XIAMETER® MEM-1101 Emulsion XIAMETER® MEM-1665 Emulsion XIAMETER® MEM-0349 Emulsion XIAMETER® MEM-0346 Emulsion
	Color Enhancement		Dow Corning® HV 495 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1101 Emulsion	Dow Corning® HV 495 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1101 Emulsion		Dow Corning® HV 495 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1101 Emulsion	Dow Corning® HV 495 Emulsion XIAMETER® MEM-1865 Emulsion XIAMETER® MEM-1101 Emulsion			XIAMETER® MEM-1101 Emulsion Dow Corning® HV 495 Emulsion

Table I: Application Selector Guide (continued)

	et Application ►	1000	Exterior Wax,			Luterier Trim	Leathan	1 ** 124	Winted	
	Benefit V	Wash and Rinse Aid	Conditioner and Sealant	Exterior Trim Protectant	Upholstery Care	Interior Trim Renovator	Leather Conditioner	Glass Care	Vinyl Protectant	Tire Care
	Gloss		XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt) XIAMETER® 0FX-0531 Fluid XIAMETER® RSN-3527 Resin XIAMETER® RSN-1912 Resin Dow Corning® 2-5088 Wax	XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt) XIAMETER® PFX-0531 Fluid XIAMETER® RSN-3527 Resin XIAMETER® RSN-1912 Resin		XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt) Dow Corning® 2-5088 Wax		XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (350-1,000 cSt)
	Durability	XIAMETER® OFX-8630 Fluid	XIAMETER® OFX-0536 Fluid XIAMETER® OFX-0531 Fluid XIAMETER® RSN-3527 Resin XIAMETER® RSN-1912 Resin Dow Corning® 593 Fluid Dow Corning® 2-5088 Wax XIAMETER® OFX-8630 Fluid	XIAMETER® RSN-3527 Resin Dow Corning® 593 Fluid XIAMETER® RSN-1912 Resin			Dow Corning® 2-5088 Wax			XIAMETER® PMX-200 Silicone Fluid (12,500-60,000 cSt) XIAMETER® OFX-8630 Fluid XIAMETER® RSN-3527 Resin <i>Dow Corning</i> ® 593 Fluid XIAMETER® RSN-1912 Resin
	Ease of Use		XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt) XIAMETER® OFX-0531 Fluid	XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt) XIAMETER® OFX-0531 Fluid		XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt)		XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (50-1,000 cSt)
Solvent-Based	Water Beading	XIAMETER® PMX-0245 Fluid XIAMETER® PMX-200 Silicone Fluid XIAMETER® OFX-8630 Fluid	XIAMETER® RSN-3527 Resin XIAMETER® RSN-1912 Resin XIAMETER® OFX-0531 Fluid Dow Corning® 2-5088 Wax XIAMETER® PMX-200 Silicone Fluid	Dow Corning® 593 Fluid XIAMETER® OFX-0531 Fluid XIAMETER® OFX-0536 Fluid Dow Corning® 2-5088 Wax XIAMETER® PMX-200 Silicone Fluid	XIAMETER® FBL-0563 Formulated Blend	Dow Corning® 593 Fluid XIAMETER® RSN-1912 Resin XIAMETER® RSN-3527 Resin XIAMETER® PMX-200 Silicone Fluid	Dow Corning® 2-5088 Wax	XIAMETER® RSN-3527 Resin	XIAMETER® PMX-200 Silicone Fluid	XIAMETER® RSN-1912 Resin Dow Corning® 593 Fluid XIAMETER® RSN-3527 Resin XIAMETER® PMX-200 Silicone Fluid
	Leveling	XIAMETER® PMX-0245 Fluid	XIAMETER® PMX-200 Silicone Fluid Dow Corning® 593 Fluid	XIAMETER® PMX-200 Silicone Fluid		XIAMETER® PMX-200 Silicone Fluid	XIAMETER® PMX-200 Silicone Fluid		XIAMETER® PMX-200 Silicone Fluid	XIAMETER® PMX-0244 Fluid XIAMETER® PMX-0245 Fluid Dow Corning® OS-2 Silicone Cleaner and Surface Prep Solvent
	Paintability		Dow Corning® 2-5088 Wax XIAMETER® OFX-0203 Fluid XIAMETER® OFX-0230 Fluid	XIAMETER® OFX-0203 Fluid XIAMETER® OFX-0230 Fluid		XIAMETER® OFX-0203 Fluid XIAMETER® OFX-0230 Fluid	Dow Corning® 2-5088 Wax		XIAMETER® OFX-0203 Fluid XIAMETER® OFX-0230 Fluid Dow Corning® 2-5088 Wax	XIAMETER® OFX-0230 Fluid XIAMETER® OFX-0203 Fluid
	Dry Finish	XIAMETER®	Dow Corning® 2-5088 Wax XIAMETER® PMX-200	XIAMETER® PMX-200	XIAMETER® PMX-200	XIAMETER® PMX-200	Dow Corning® 2-5088 Wax XIAMETER® PMX-200		XIAMETER® PMX-200	XIAMETER® PMX-0244 Fluid XIAMETER® PMX-0245 Fluid XIAMETER® PMX-0345 Fluid Dow Corning® OS-2 Silicone Cleaner and Surface Prep Solvent XIAMETER® PMX-200
	Wetting Slip	PMX-0245 Fluid	Silicone Fluid XIAMETER® PMX-200 Silicone Fluid	Silicone Fluid XIAMETER® PMX-200 Silicone Fluid	Silicone Fluid XIAMETER® PMX-200 Silicone Fluid	Silicone Fluid XIAMETER® PMX-200 Silicone Fluid	Silicone Fluid XIAMETER® PMX-200 Silicone Fluid		Silicone Fluid XIAMETER® PMX-200 Silicone Fluid	Silicone Fluid
	Color Enhancement		XIAMETER® PMX-200 Silicone Fluid (10,000-60,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (10,000-60,000 cSt)		XIAMETER® PMX-200 Silicone Fluid (10,000-60,000 cSt)	XIAMETER® PMX-200 Silicone Fluid (10,000-60,000 cSt)			XIAMETER® PMX-200 Silicone Fluid (10,000-60,000 cSt)

Table II: Solvent-Based Product Comparison

Description	Currently Available in These			
Des	Geographic Areas	Product	Functions, Benefits and Recommendations	Shine
	Global	XIAMETER® PMX-200 Silicone Fluid, 0.65 cs		
one	Global	Dow Corning [®] OS-2 Silicone Cleaner and Surface Prep Solvent		
Silic	Global XIAMETER® PMX-1184 Fluid		Valetila low vicessity fluide designed for use as carriers high-	
Volatile Silicone	Global	XIAMETER® PMX-0244 Fluid	 Volatile, low-viscosity fluids designed for use as carriers, high-performance/non-VOC³ solvents and cleaning aids in a wide range of automotive polish formulations; effective wetting properties deliver actives to the automotive surface; slip, water repellency and gloss 	
	Global	XIAMETER [®] PMX-0245 Fluid	characteristics are present for a limited time; replace mineral seal oil in	
	Global	XIAMETER [®] PMX-0345 Fluid	rinse aids; effective microemulsions can be achieved when combined with silicone surfactants.	
Silicone Fluid	Global	XIAMETER [®] PMX-200 Silicone Fluid	High-viscosity fluids provide excellent depth of gloss and improvements in durability and water resistance; useful in solvent-based formulations; blend of intermediate- and high-viscosity fluids recommended to achieve a good balance in gloss, application ease and rub-out; a 3:1:1 ratio of 350, 1,000 and 12,500 cSt products optimizes shine and durability; products are available in emulsion form.	••••
tional e	Global	XIAMETER® OFX-0531 Fluid	Offering enhanced durability, detergent resistance and corrosion	••••
Amino Functional Silicone	Global	XIAMETER® OFX-0536 Fluid	resistance; offered in crosslinkable (curable) and non-crosslinkable versions; curable products produce a continuous film; non- crosslinkable products offer excellent stability and shelf life; deposit	••
Ami	Global	XIAMETER® OFX-8630 Fluid	and adhere strongly to automobile finishes, chrome and aluminum surfaces.	•
Iryl al Fluid	Global	XIAMETER [®] OFX-0203 Fluid		•••
Alkylaryl Functional Fluid	Global	XIAMETER [®] OFX-0230 Fluid	Have properties similar to intermediate-viscosity fluids, but with alkyl functionality; serve as actives for leather conditioners; provide preferred technologies to formulate products for body shop use.	
ane X			Serves as active for leather conditioners; provides preferred	
Silicone Wax	Global	Dow Corning [®] 2-5088 Wax	technologies to formulate products for body shop use; serves as an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants.	••••
Silico Wa		-	an ingredient for hard waxes, paintable polishes, wax conditioners,	
Si	Global	XIAMETER® OFX-0190 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners,	
Si	Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to	••••
Si	Global Global Global	XIAMETER® OFX-0190 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for	•
etting	Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid <i>Dow Corning</i> ® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are	•
Si	Global Global Global Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid <i>Dow Corning</i> ® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid <i>Dow Corning</i> ® 5200 Formulation Aid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for water-in-silicone emulsions; <i>Dow Corning</i> ® 5200 Formulation Aid for	•
Emulsifier Wetting Si Agent	Global Global Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid <i>Dow Corning</i> ® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for water-in-silicone emulsions; <i>Dow Corning</i> ® 5200 Formulation Aid for	•
Emulsifier Wetting Si Agent	Global Global Global Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid <i>Dow Corning</i> ® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid <i>Dow Corning</i> ® 5200 Formulation Aid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for water-in-silicone emulsions; <i>Dow Corning</i> ® 5200 Formulation Aid for	•
Si	Global Global Global Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid Dow Corning® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid Dow Corning® 5200 Formulation Aid Dow Corning® 593 Fluid	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-3067 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for water-in-silicone emulsions; <i>Dow Corning</i> ® 5200 Formulation Aid for water-in-oil emulsions.	•
Emulsifier Wetting Si Agent	Global Global Global Global Global Global	XIAMETER® OFX-0190 Fluid XIAMETER® OFX-0193 Fluid Dow Corning® 3225C Formulation Aid XIAMETER® OFX-3667 Fluid Dow Corning® 5200 Formulation Aid Dow Corning® 593 Fluid XIAMETER® FBL-0563 Formulated Blend	an ingredient for hard waxes, paintable polishes, wax conditioners, polishes and polymer sealants. Cleaning and wetting properties; lubricity in glass cleaners; ability to be used in water-in-oil and water-in-silicone emulsions makes them unique to formulate non-VOC products; XIAMETER® OFX-0190 Fluid, XIAMETER® OFX-0193 Fluid and XIAMETER® OFX-3667 Fluid are suited for co-surfactants; XIAMETER® OFX-0193 Fluid for anti-fog applications; <i>Dow Corning</i> ® 3225C Formulation Aid for water-in-silicone emulsions; <i>Dow Corning</i> ® 5200 Formulation Aid for water-in-oil emulsions.	•

¹ Comparison Ratings (••••• = Best; • = Moderate). Note: Ratings are a preliminary guideline only. See product data sheets for detailed information. All tested products have been tested at 5% actives on automotive panels using a suitable solvent.

² The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

³ VOC = Volatile Organic Compounds, according to the U.S. Clean Air Act. Contact Dow Corning for product compliance in your area.

⁴ California Air Resources Board.

Co	mparison Rating	IS ¹				
Durability	Ease of Use	Wetting	Slip	Viscosity, cSt ²	% Actives	Notes
	••••	••••		0.65	100	Volatile carrier; CARB ⁴ compliant
		• • • •		0.78	100	
				1.6	100	Not tested for comparison ratings
				2.5	100	Volatile carrier; CARB ⁴ compliant; not tested for comparison ratings
	••••	••••		4.0	100	Volatile carrier; CARB⁴ compliant
	••••	••••		5.0	100	Volatile carrier; CARB⁴ compliant
••	••••	••••	••••	50 - 1,000	100	
••••	••	•	••••	10,000 - 60,000	100	
					_	
•••	•••	••	•	160	50	
••••	•••	•	••	40	100	
••••	•••	••	••	500	100	
•••	•••		•	1,200	100	
				1,125 - 1,645	100	Not tested for comparison ratings
••••	••		•	-	100	Melt at 70°C prior to use
				2,000	100	Not tested for comparison ratings
	••••	••••	•	400	100	
•	•••	•••	•	700	100	
				200 - 500	100	Not tested for comparison ratings
•	••	••	•	2,500	100	
••	••••	••••	•••	700	100	
				7	42	Air-drying, air-curing; imparts a high degree of water repellency on natural and synthetic fabrics; not tested for comparison ratings
••	••••	••••	•••	700	100	
•••	•••	•••	••	2,000	100	

Table III: Water-Based Product Comparison

Table		ased i roduct compa	13011		Com
Description	Currently Available in These Geographic Areas	Product	Functions, Benefits and Recommendations	Shine	Durability
	Americas, Asia	XIAMETER® MEM-0349 Emulsion		••••	•••
	Americas, Asia	XIAMETER® MEM-0039 Emulsion		••	••
5	Americas	XIAMETER [®] MEM-1171 Emulsion		• • • •	••
nulsi	Americas	XIAMETER® MEM-1665 Emulsion		••	•••
Silicone Fluid Emulsion	Americas	XIAMETER [®] MEM-1101 Emulsion	Preferred for water-based formulations, these emulsions	•••	••
e Flu	Europe	XIAMETER® MEM-0346 Emulsion	and microemulsions offer significant advantages when formulating flexibility is desirable; good compatibility; good	••••	•••
icon	Europe	XIAMETER [®] MEM-1473 Emulsion	surface abrasion characteristics; good gloss, minimum	••••	•••
Sil	Global	XIAMETER [®] MEM-0347G Emulsion	smear; for use in automotive polishes and rubber/vinyl protectant formulations, cleaning properties; provide proven	•••	••
	Europe	XIAMETER [®] MEM-1015 Emulsion	performance, reliable quality and speed to market, the small particle size of the microemulsion products offers better	• • • •	•••
	Global	Dow Corning® HV 495 Emulsion	••••	••••	
Silicone Fluid Microemulsion	Global	XIAMETER [®] MEM-1716 Emulsion		•••	••
Silicon Microe	Global	XIAMETER® MEM-1865 Emulsion	••	•••	
Amino Functional Silicone Emulsion	Global	XIAMETER® MEM-8035 Emulsion	Provide outstanding bonding and adhesion properties to automotive finishes, allowing repeated washings and adverse weather conditions.	•••	••••
Nkylaryl Functional Silicone Emulsion	Global	XIAMETER [®] MEM-5009 Emulsion	Have properties similar to intermediate-viscosity fluids,	••	••
Alkylaryl Silicone	Europe	Dow Corning® 2418 Release Emulsion	but with alkyl functionality; serve as actives for leather conditioners; provide preferred technologies to formulate products for body shop use.	•••	•••
Amino Emulsion	Japan	Dow Corning® BY 22-729 EX Emulsion	Provides durability to tire treatment products.	••	••••
Resin Emulsion	Japan	Dow Corning® BY 22-749	Provides durable water repellency to liquid car polish products, tire treatment products.	•••	••••
Amino Microemulsion	Japan	Dow Corning® FZ-4658	Provides durable water repellency to shampoo for automated car washes; the small particle size prevents blockage in the pipes of the washing mechanism.	••••	••••

¹ Comparison Ratings (••••• = Best, • = Moderate). Note: Ratings are a preliminary guideline only. See product data sheets for detailed information. All tested products have been tested at 5% actives on automotive panels using a suitable solvent.

parison Rati	ngs ¹							
Ease of Use	Wetting	Slip	Viscosity, cSt ([‡] polymer viscosity for the emulsion products)	% Actives	Emulsifier Type	Free of APEO Surfactants	Compliant with European Detergent Regulations EC 648/2004	Notes
••••	•••	••	350 [‡]	60	Nonionic	Yes	Yes	
• • •	••	•	350 [‡]	35	Nonionic	Yes	Yes	
• • • •	•••	•••	approximately 550 [‡]	50	Nonionic			Low-odor
•••	•••	••	1,000 [‡]	60	Slightly cationic	Yes		Emulsifiers are readily biodegradable
• • •	•••	•••	125,000 [‡]	60	Anionic	Yes		
• • • •	•••	••	350 [‡]	60	Nonionic	Yes	Yes	
•••	•••	•	400	50	Nonionic	Yes	Yes	
••••	•••	•	OH functional	60	Nonionic	Yes	Yes	
••••	•••	•••	1,000 [‡]	60	Slightly anionic	Yes	Yes	
•	•••	••	100,000‡	35	Anionic	Yes	Yes	
••	••	••••	10,000‡	30	Cationic	Yes	Yes	Clear translucent
••	••	• • • •	12,500 [‡]	25	Anionic/ nonionic	Yes	Yes	Translucent
••	•	••••	-	35	Cationic	Yes	Yes	
•••	•••	••	-	50	Nonionic	Yes		Emulsifiers are readily biodegradable
•••	•••	•	-	50	Nonionic	Yes	No	
•	•	•••		20	Nonionic	Yes		
••••	•••	••		70	Nonionic	Yes		
••••	•••	•••		15	Nonionic	Yes	Yes	Translucent gray

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Photos: 1 – AV09029 (main), AV09037 (background); 2 – AV09038 (main), AV09036 (background); 3 – AV09033 (background); 4-5 – AV09029 (background); 6-9 – AV09028 (background)

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Printed in USA AGP12665m

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